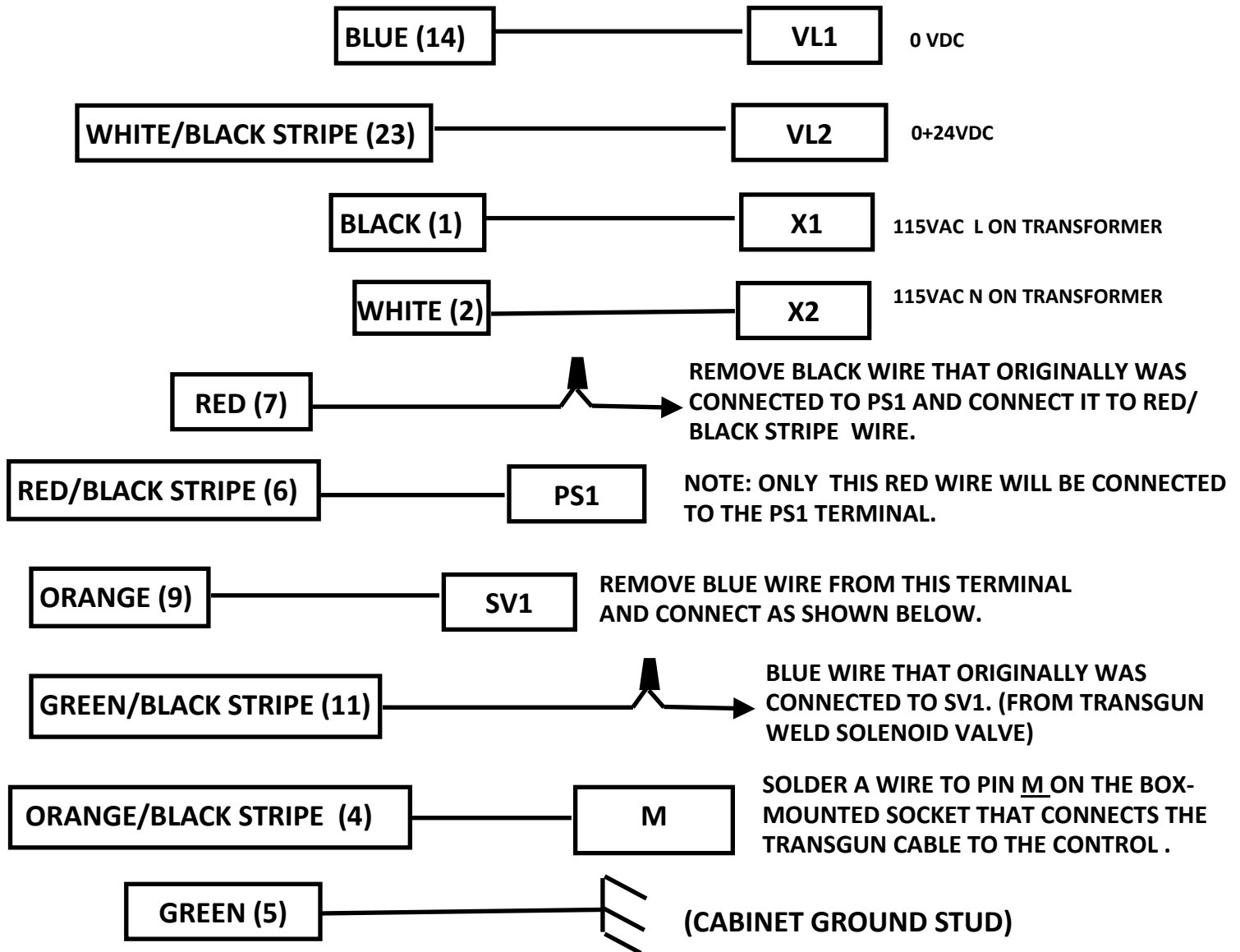


SOFT TOUCH HOOKUP

EN1000/ERG CONTROL CONNECTED TO AN ARO ERGOLINE TRANSGUN

24VDC SOLENOID VALVES, 0V INITIATION

Connect wires from the SOFT TOUCH cable to the control and make modifications as shown below. Numbers in () are terminals on SOFT TOUCH board.



EN1000 CONTROL SETTINGS

1. Set the initiation mode: Use SELECT to find b.E. Use DATA buttons to show 01. Press ENTER.
2. When running production, set SCHEDULE to 00. When the gun switch is set to position 1, SCHEDULE 00 will be used. When the gun switch is set to position 2, SCHEDULE 10 will be used.